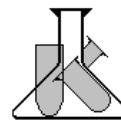


# KAMSONS CHEMICALS PVT. LTD.



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## **KAMTHANE K-1492**

**KAMTHANE K- 1492 is our “ work-horse ” aqueous aliphatic polyurethane dispersion designed for coating rigid substrates, such as concrete, metal, plastic, tiles, polycarbonate, marble and wood. It has excellent durability and displays good UV resistance.**

### **Typical properties**

Type	anionic,aliphatic dispersion
Appearance	Translucent clear.
Total solids (% w/w)	34 %±1
pH (25 °C)	7.0-8.5
Viscosity	60- 250 cps
Volatile	8.0 % NMP
Elongation at break	200 %
Density of dispersion ( kg/l)	1.05
Konig hardness	160
Freeze/thaw stability	stable

### **Film properties**

High clarity, Hard and flexible  
Excellent water and alkali resistant  
Excellent abrasion, chemical & impact resistance.  
Good alcohol resistance  
Adhesion to many substrates.

### **Recommendation for end-use**

Concrete & rigid substrate coatings  
Industrial waterproofing coatings  
Multi-surface & paint coatings  
Metal, plastic & wood coatings  
Parquet floorings

### **General guidelines**

The addition of wetting and/ or levelling agents and defoamers is required.  
The chemical and mechanical properties of Kamthane K-1492 can be enhanced with small amount selected silanes & other crosslinkers.  
Kamthane K-1492 can be formulated with suitable coalescents,and matting agents.  
Kamthane K -1492 is compatible with a wide range of acrylics.

# Technical Information

## **Kamthane K-1492**

Kamthane K-1492 is an air dry, water-borne urethane, specifically designed for high performance uses, where hardness, flexibility, chemical and abrasion resistance are required. The aliphatic backbone of Kamthane K-1492 results in excellent UV resistance, permitting its use in exterior coating applications. Although Kamthane K-1492 provides good water and solvent resistance properties in properly formulated coating systems, these properties can be substantially enhanced, in certain critical applications, by addition of an air-dry crosslinking agent such as Aziridines, water based isocyanate hardners and Silanes. Crosslinkers improve the adhesion characteristics for special substrates.

For many applications, blends of Kamthane K-1492 urethane dispersions with water-borne acrylics have been found useful. Kamthane K-1492 shows good compatibility with some of Kamsons water-borne acrylics, and results in stronger adhesion to wood and certain plastics, as well as improved intercoat adhesion. Kamthane K-1492 can be used to formulate coating for all type of substrates; metals, plastics and wood.

### KeyBenefits

- Hardness
- Abrasion Resistance
- Solvent Resistance
- Chemical Resistance
- Water Resistance
- Impact Resistance
- Flexibility
- Compatibility with many Acrylic Emulsions
- Good Adhesion to Polycarbonate

## **FILM PROPERTIES**

### **Typical Properties**

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Type	Aliphatic polyurethane
Appearance	Translucent dispersion
Total solids, by weight,	34 %
pH	7.0 – 8.5
Viscosity, Brookfield, 25 °C,	200 - 400 cps
Specific gravity of solids @ 25 °C	1.14
Flash point, °F. Pinsky-Martens closed cup	No flash point
Freeze/thaw stability Passes	5 Cycles
Mechanical stability	Satisfactory
Type of VOC	NMP
Shelf life	1 year

## **FILM PROPERTIES:**

Kamthane K-1492 will produce films with exceptional toughness, flexibility and abrasion resistance. Clear coatings based on Kamthane K-1492 compare favorably with high performance conventional solvent-borne urethane lacquers.

Typical application and performance properties of clear films from KamthaneK-1492, are described in Tables I and II.

**Table I**

### **Application Properties of Clear Films\***

<b>Dry Time</b>		<b>Sward Hardness Development</b>	
Set to touch	20 mins.	4 hours	12
		8 hours	28
Dry to touch	35 mins.	24 hours	38
		48 hours	40
Through dry	1 hr. 10 min.	1 week	44

**Table II**

### **Physical Performance Properties of Clear Films\***

(After 7 days curing at ambient conditions)

Pencil hardness	3H
Taber abrasion (mg. loss per 1000 cycles, CS-17 wheel, 1000 gram load)	22
Impact resistance @ 30° F, in-lb.	
Direct	160
Reverse	160
Free film properties	
100% modulus,	4000 psi
Tensile strength,	6500 psi
Elongation,	200 %

\*Films cast on untreated cold rolled steel at 1 mil dry.

## **CHEMICAL, CORROSION AND HUMIDITY RESISTANCES**

Clear coatings based on Kamthane K-1492 show excellent chemical and humidity resistance. Corrosion resistance, although adequate for many applications may be improved by the incorporation of air dry crosslinkers such as polyfunctional aziridines. If heat is available, water-reducible hexamethoxylated melamine resins can be used for crosslinking.

The chemical, corrosion and humidity resistances of unmodified Kamthane K-1492 are described in Table III.

### **TABLE III**

#### **Chemical Corrosion and Humidity Resistance**

(1.0 mil dry films, on cold rolled steel, air dried 7 days)

#### **Chemical Resistance**

Toluene, 1 hour immersion	No Effect
Gasoline, 1 hour immersion	No Effect
Methylethylketone, 100 double rubs	No Effect
Glacial acetic acid, 1 hour spot test	Slt. Softening, recovers
1 N NaOH, 1 hour spot test	No Effect

#### **Humidity Resistance**

(100 F, 100% RH, 700 hours)

Rusting (ASTM D610)	No Effect
Blistering (ASTM D714)	No Effect
Loss in gloss	No Effect

#### **Salt Spray Resistance**

##### **100 Hours Unscribed**

(5% NaCl, 95 F)

Rusting (ASTM D610)	Trace (9)
Blistering (ASTM D714)	Few, #2

## **ADHESION CHARACTERISTICS**

Kamthane K-1492 has outstanding adhesion to a wide variety of substrates. On certain plastics and wood, unmodified Kamthane K-1492 will not wet the substrate. Selected water miscible solvents as well as nonionic and anionic wetting agents can be used to improved the wetting properties.

Additionally, ambient crosslinking with polyfunctional aziridines and selected silanes are recommended for improving adhesion.

Table IV describes the adhesion characteristics of Kamthane K-1492 on metal and plastic substrates.

**TABLE IV**

### **Adhesion Characteristics of Kamthane K-1492 Clear Films**

(1.0 mil dry films air dried seven days)

<b>Metal</b>		<b>Plastics</b>	
Untreated Cold Rolled Steel	Excellent	Polycarbonates	Excellent
Bonderite 100	Excellent	HDP	Selective*
Bonderite 1000	Excellent	ABS	Selective*
Tin Plate	Excellent	Nylon	Selective*
Untreated Aluminum	Excellent	Flexible Vinyl	Selective*
Anodized Aluminum	Excellent		

\*The adhesion of Kamthane K-1492 to various plastics is dependent on the type of plastic and the treatment used on the plastic. For example, on vinyl, the adhesion can vary with the vinyl formulation or the amount of heat used to dry the coating. For most plastic applications, blending the Kamthane K-1492 with various water-borne acrylic resins will substantially improve adhesion.

## **Mar Agents**

Normally Kamthane K-1492 exhibits excellent mar resistance. Where additional mar resistance is required , BYK 301, BYK 333 can be used.

## **Defoamers**

The following defoamers are suggested for Kamthane K-1492.

Foammaster  
Foammaster NS-1  
Drewplus Y-200  
Tego 902 W  
BYK 024 and 019

## **Flow and Leveling**

To obtain optimum leveling and substrate wetting with Kamthane K-1492, a surface active agent should be added. The following materials are recommended.

Triton GR-7M  
DC-14  
Fluorad FC 120  
VXL 4930

## **Surface active agents :**

Dow DC-67 ( 100%) -----	1.3 % on solids of resin
BYK-346 (50%) -----	1.6 % on solids of resin
Surfynol 104 E ( 50%) -----	1.6% on solids of resins

## **Crosslinking**

Air dry crosslinkers such as Aziridine, water borne isocyanate hardners, silanes may be incorporated to optimize adhesion, corrosion and chemical resistance. In high bake applications, hexamethoxylated melamine resins, such as Cymel 303 can be used.

CX-100	6-9% by weight on dry resin
Cymel 303 or equivalent	10% by weight on dry resin
Waterborne isocyanate hardner	10 % by weight on dry resin

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## **Thickening**

There are two means of increasing the viscosity of formulations containing Kamthane K-1492. The first is to employ external thickeners. The second method is to add swelling solvents. Care should be taken in the addition of these solvents. Recommended procedures include good agitation, slow addition and where possible, predilution with water.

### **External Thickeners**

Acrysol ASE-60	Strong Thickening
Modicol VD	Strong Thickening
Thickener LN	Moderate Thickening
PU thickner SCT-275	Moderate Thickening

### **Swelling Solvents**

Ethylene Glycol Monobutyl Ether	Strong Swelling
n-Butanol	Strong Swelling
Methylethylketone	Moderate Swelling
Texanol	Moderate Swelling
Isopropanol	Moderate Swelling

### **Dispersant**

For dispersing pigments in Kamthane K-1492 the following surfactants are recommended.

Triton CF-10 (100%)	1.0% solids on pigment
Tamol 165 (21.5%)	1.5% solids on pigment
Nopcosant K (34%)	1.5% solids on pigment
BYK 190 (50)	1.5% solids on pigment

### **Pigmentation**

Kamthane K-1492 can be formulated into gloss and semi-gloss coatings. When preparing dispersions using high-speed equipment, special care must be taken to prevent gelation by avoiding heat build-up in the grind.

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